

### PRODUCT DESCRIPTION

- BX 180 is a two component good reactive system used for impregnation of the polyester felt and glass fibre liners for the CIPP pipe repair method
- Medium-long pot life, good compatibility with humid surfaces, good thermal resistance, good mechanical properties in function of felt used
- BX 180 is a solvent free, pigmented, two component good reactive epoxy system with high mechanical properties and high TG when cured at 50°C. It also cures without heat support
- Very good resistant system against acids, bases as well as oil derivate
- Very good bonding ability to the pipes made of concrete and metal
- Impregnation of fibers and felts by vacuum
- The curing at room temperature is possible
- Hot cure the system (3 hours at 50°C with hot water or 1,5 hours at 60°C)
- To speed-up the crosslinking, to assure dimensional stability up to an operating temperature of approx. 100°C

### INSTRUCTION

Add the appropriate quantity of hardener to the resin, mix carefully. Mix for about 3 - 5 mins, as function of the amount to be mixed. Avoid air trapping. Keep the temperature of the mixture under control and avoid allowing it to pass 25°C (at higher temperatures pot-life is reduced). The faster the mixing process the more time there is available for impregnation and calendaring.

### STORAGE

Epoxy resins and their hardeners can be stored for two years in the original sealed containers stored in a cool, dry place. The hardeners are moisture sensitive therefore it is good practice to close the vessel immediately after each use.

### HANDLING PRECAUTIONS

Refer to the safety data sheet and comply with regulations relating to industrial health and waste disposal.

*The information given in this publication is based on the present state of our technical knowledge but buyers and users should make their own assessments of our products under their own application conditions.*



Resin	Hardener	Mixing ratio by weight
BX A	BX 180	100 : 20 (5 : 1)
Can: 14 kg	Can: 2,8 kg	
Colour: blue	Colour: -	

### GENERAL DATA

Components	Viscosity at 22 °C (mPas)	Destiny at 22°C (g/cm³)
Comp A	800 - 1100	1,13
Comp B	10 - 20	1,0
Comp A + B	800 - 1000	1,10

### MECHANICAL CHARACTERISTICS (cured at 50 °C for 3 hours)

Flexural elastic modulus	EN ISO 11296-4 EN ISO 178	MPA N/mm <sup>2</sup>	min. 2700
Flexural strength	EN ISO 11296-4 EN ISO 178	MPA N/mm <sup>2</sup>	min. 79
Elongation at break	EN ISO 11296-4 EN ISO 178	%	2,1
Tensile strength	EN ISO 11296-4 EN ISO 178	MPA N/mm <sup>2</sup>	34
TG	EN ISO 11296-4	°C	104

### PROCESSING TIME

Material temp.	10 °C	15 °C	20 °C
Potlife in 125 g cup	--	270 min	210 min
Potlife in impregnated liner	--	5 Std / h	4 Std / h

### CURING TIME

AMBIENT CURING			
Material temp.	10 °C	15 °C	20 °C
Curing time in 125 g cup	--	36 Std / h	24 Std / h
WARM CURING			
Material temp.	40 °C	50 °C	60 °C
Curing time	6 Std / h	3 Std / h	1,5 Std / h

The resin does react until min environmental temperature of 10°C without heat support.  
**IMPORTANT** Total cure time consists of: warming up process / curing process / cooling down process.

# SAFETY DATA SHEET



BX Pipe lining epoxy

## SECTION 1: Identification of the substance/mixture and of the company/undertaking

### 1.1 Product identifier

**Product name** : BX Pipe lining epoxy

### 1.2 Relevant identified uses of the substance or mixture and uses advised against

**Product description** : Paint.

### 1.3 Details of the supplier of the safety data sheet

Boldan Oy, Matkuntie 3, FI-05200 RAJAMÄKI FINLAND. Tel. +358 (0)9 853 1042

**e-mail address of person responsible for this SDS** : info@boldan.fi

#### National contact

Boldan Oy, Matkuntie 3, FI-05200 RAJAMÄKI FINLAND. Tel. +358 (0)9 853 1042

### 1.4 Emergency telephone number

**Telephone number** Boldan Oy, Matkuntie 3, FI-05200 RAJAMÄKI FINLAND. Tel. +358 (0)9 853 1042

## SECTION 2: Hazards identification

### 2.1 Classification of the substance or mixture

**Product definition** : Mixture

#### Classification according to Regulation (EC) No. 1272/2008 [CLP/GHS]

Skin Irrit. 2, H315  
 Eye Irrit. 2, H319  
 Skin Sens. 1, H317  
 Aquatic Chronic 2, H411

The product is classified as hazardous according to Regulation (EC) 1272/2008 as amended.  
 See Section 16 for the full text of the H statements declared above.  
 See Section 11 for more detailed information on health effects and symptoms.

### 2.2 Label elements

**Hazard pictograms** :

**Signal word** : Warning

**Hazard statements** : H319 - Causes serious eye irritation.  
 H315 - Causes skin irritation.  
 H317 - May cause an allergic skin reaction.  
 H411 - Toxic to aquatic life with long lasting effects.

#### Precautionary statements

**General** : Not applicable.  
**Prevention** : P280 - Wear protective gloves. Wear eye or face protection.  
 P273 - Avoid release to the environment.  
**Response** : P305 + P351 + P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

## SECTION 2: Hazards identification

<b>Storage</b>	: Not applicable.
<b>Disposal</b>	: P501 - Dispose of contents and container in accordance with all local, regional, national and international regulations.
<b>Hazardous ingredients</b>	: Bis[4-(2,3-epoxypropoxy)phenyl]propane Oxirane, mono[(C12-14-alkyloxy)methyl]derivs. Formaldehyde, oligomeric reaction products with 1-chloro-2,3-epoxypropane and phenol
<b>Supplemental label elements</b>	: Contains epoxy constituents. May produce an allergic reaction.
<b>Annex XVII - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles</b>	:

### 2.3 Other hazards

<b>Other hazards which do not result in classification</b>	: None known.
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## SECTION 3: Composition/information on ingredients

### 3.2 Mixtures : Mixture

Product/ingredient name	Identifiers	%	Regulation (EC) No. 1272/2008 [CLP]	Type
Bis[4-(2,3-epoxypropoxy)phenyl]propane	REACH #: 01-2119456619-26 EC: 216-823-5 CAS: 1675-54-3	≥75 - ≤90	Skin Irrit. 2, H315 Eye Irrit. 2, H319 Skin Sens. 1, H317 Aquatic Chronic 2, H411	[1]
Oxirane, mono[(C12-14-alkyloxy)methyl]derivs.	REACH #: 01-2119485289-22 EC: 271-846-8 CAS: 68609-97-2 Index: 603-103-00-4	≤10	Skin Irrit. 2, H315 Skin Sens. 1, H317	[1]
Formaldehyde, oligomeric reaction products with 1-chloro-2,3-epoxypropane and phenol	REACH #: 01-2119454392-40 EC: 500-006-8 CAS: 9003-36-5	≤5	Skin Irrit. 2, H315 Skin Sens. 1, H317 Aquatic Chronic 2, H411 <b>See Section 16 for the full text of the H statements declared above.</b>	[1]

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment, are PBTs, vPvBs or Substances of equivalent concern, or have been assigned a workplace exposure limit and hence require reporting in this section.

#### Type

- [1] Substance classified with a health or environmental hazard
- [2] Substance with a workplace exposure limit
- [3] Substance meets the criteria for PBT according to Regulation (EC) No. 1907/2006, Annex XIII
- [4] Substance meets the criteria for vPvB according to Regulation (EC) No. 1907/2006, Annex XIII
- [5] Substance of equivalent concern
- [6] Additional disclosure due to company policy

Occupational exposure limits, if available, are listed in Section 8.

## SECTION 4: First aid measures

### 4.1 Description of first aid measures

- Eye contact** : Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Continue to rinse for at least 10 minutes. Get medical attention.
- Inhalation** : Remove victim to fresh air and keep at rest in a position comfortable for breathing. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Get medical attention if adverse health effects persist or are severe. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.
- Skin contact** : Wash with plenty of soap and water. Remove contaminated clothing and shoes. Wash contaminated clothing thoroughly with water before removing it, or wear gloves. Continue to rinse for at least 10 minutes. Get medical attention. In the event of any complaints or symptoms, avoid further exposure. Wash clothing before reuse. Clean shoes thoroughly before reuse.
- Ingestion** : Wash out mouth with water. Remove dentures if any. Remove victim to fresh air and keep at rest in a position comfortable for breathing. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Stop if the exposed person feels sick as vomiting may be dangerous. Do not induce vomiting unless directed to do so by medical personnel. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Get medical attention if adverse health effects persist or are severe. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.
- Protection of first-aiders** : No action shall be taken involving any personal risk or without suitable training. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

### 4.2 Most important symptoms and effects, both acute and delayed

#### Over-exposure signs/symptoms

- Eye contact** : Adverse symptoms may include the following:  
pain or irritation  
watering  
redness
- Inhalation** : No specific data.
- Skin contact** : Adverse symptoms may include the following:  
irritation  
redness
- Ingestion** : No specific data.

### 4.3 Indication of any immediate medical attention and special treatment needed

- Notes to physician** : Treat symptomatically. Contact poison treatment specialist immediately if large quantities have been ingested or inhaled.
- Specific treatments** : No specific treatment.

## SECTION 5: Firefighting measures

### 5.1 Extinguishing media

- Suitable extinguishing media** : Use an extinguishing agent suitable for the surrounding fire.
- Unsuitable extinguishing media** : None known.

### 5.2 Special hazards arising from the substance or mixture

## SECTION 5: Firefighting measures

- Hazards from the substance or mixture** : In a fire or if heated, a pressure increase will occur and the container may burst. This material is toxic to aquatic life with long lasting effects. Fire water contaminated with this material must be contained and prevented from being discharged to any waterway, sewer or drain.
- Hazardous combustion products** : In a fire, decomposition may produce toxic gases/fumes.

### 5.3 Advice for firefighters

- Special protective actions for fire-fighters** : Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training.
- Special protective equipment for fire-fighters** : Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode. Clothing for fire-fighters (including helmets, protective boots and gloves) conforming to European standard EN 469 will provide a basic level of protection for chemical incidents.

## SECTION 6: Accidental release measures

### 6.1 Personal precautions, protective equipment and emergency procedures

- For non-emergency personnel** : No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spill material. Avoid breathing vapour or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.
- For emergency responders** : If specialised clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".

### 6.2 Environmental precautions

- : Avoid dispersal of spill material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air). Water polluting material. May be harmful to the environment if released in large quantities. Collect spillage.

### 6.3 Methods and material for containment and cleaning up

- Small spill** : Stop leak if without risk. Move containers from spill area. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.
- Large spill** : Stop leak if without risk. Move containers from spill area. Approach the release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations. Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spill product.

### 6.4 Reference to other sections

- : See Section 1 for emergency contact information.  
See Section 8 for information on appropriate personal protective equipment.  
See Section 13 for additional waste treatment information.

## SECTION 7: Handling and storage

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

### 7.1 Precautions for safe handling

## SECTION 7: Handling and storage

- Protective measures** : Put on appropriate personal protective equipment (see Section 8). Persons with a history of skin sensitization problems should not be employed in any process in which this product is used. Do not get in eyes or on skin or clothing. Do not ingest. Avoid breathing vapour or mist. Avoid release to the environment. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Empty containers retain product residue and can be hazardous. Do not reuse container.
- Advice on general occupational hygiene** : Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

### 7.2 Conditions for safe storage, including any incompatibilities

Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabelled containers. Use appropriate containment to avoid environmental contamination.

Category	Notification and MAPP threshold	Safety report threshold
E2	200	500

### 7.3 Specific end use(s)

- Recommendations** : Not available.
- Industrial sector specific solutions** : Not available.

## SECTION 8: Exposure controls/personal protection

The information in this section contains generic advice and guidance. Information is provided based on typical anticipated uses of the product. Additional measures might be required for bulk handling or other uses that could significantly increase worker exposure or environmental releases.

### 8.1 Control parameters

#### Occupational exposure limits

No exposure limit value known.

- Recommended monitoring procedures** : If this product contains ingredients with exposure limits, personal, workplace atmosphere or biological monitoring may be required to determine the effectiveness of the ventilation or other control measures and/or the necessity to use respiratory protective equipment. Reference should be made to monitoring standards, such as the following: European Standard EN 689 (Workplace atmospheres - Guidance for the assessment of exposure by inhalation to chemical agents for comparison with limit values and measurement strategy) European Standard EN 14042 (Workplace atmospheres - Guide for the application and use of procedures for the assessment of exposure to chemical and biological agents) European Standard EN 482 (Workplace atmospheres - General requirements for the performance of procedures for the measurement of chemical agents) Reference to national guidance documents for methods for the determination of hazardous substances will also be required.

#### DNELs/DMELs

No DNELs/DMELs available.

#### PNECs

No PNECs available

### 8.2 Exposure controls

BX Pipe lining epoxy

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## SECTION 8: Exposure controls/personal protection

- Appropriate engineering controls** : Good general ventilation should be sufficient to control worker exposure to airborne contaminants.
- Individual protection measures**
- Hygiene measures** : Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.
- Eye/face protection** : Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: chemical splash goggles.
- Skin protection**
- Hand protection** : Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated.
- Recommendations : Wear suitable gloves tested to EN374.  
< 1 hour (breakthrough time): Nitrile gloves. thickness > 0.3 mm  
> 8 hours (breakthrough time): 4H / Silver Shield® gloves.
- Wash hands before breaks and immediately after handling the product.
- Body protection** : Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product. Refer to European Standard EN 14605 for further information on material and design requirements and test methods.
- Other skin protection** : Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
- Respiratory protection** : Based on the hazard and potential for exposure, select a respirator that meets the appropriate standard or certification. Respirators must be used according to a respiratory protection program to ensure proper fitting, training, and other important aspects of use.
- Filter type: A  
spray application Filter type: A P
- Environmental exposure controls** : Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

## SECTION 9: Physical and chemical properties

### 9.1 Information on basic physical and chemical properties

#### Appearance

- Physical state** : Liquid.
- Colour** : Various
- Odour** : Slight
- Odour threshold** : Not available.
- pH** : Not available.
- Melting point/freezing point** : Not available.
- Initial boiling point and boiling range** : Not available.
- Flash point** : Closed cup: >100°C



## SECTION 9: Physical and chemical properties

Evaporation rate	: Not available.
Flammability (solid, gas)	: Not available.
Upper/lower flammability or explosive limits	: Lower: Not applicable. Upper: Not applicable.
Vapour pressure	: Not available.
Vapour density	: Not available.
Density	: 1.2 kg/l
Solubility(ies)	: Not available.
Partition coefficient: n-octanol/ water	: Not available.
Auto-ignition temperature	: Not available.
Decomposition temperature	: Not available.
Viscosity	: Not available.
Explosive properties	: Not available.
Oxidising properties	: Not available.

### 9.2 Other information

VOC	: 0 g/l
Solubility in water	: Not available.

No additional information.

## SECTION 10: Stability and reactivity

10.1 Reactivity	: No specific test data related to reactivity available for this product or its ingredients.
10.2 Chemical stability	: The product is stable.
10.3 Possibility of hazardous reactions	: Under normal conditions of storage and use, hazardous reactions will not occur.
10.4 Conditions to avoid	: No specific data.
10.5 Incompatible materials	: No specific data.
10.6 Hazardous decomposition products	: Under normal conditions of storage and use, hazardous decomposition products should not be produced.

## SECTION 11: Toxicological information

### 11.1 Information on toxicological effects

#### Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
Bis[4-(2,3-epoxypropoxy)phenyl]propane Oxirane, mono[(C12-14-alkyloxy)methyl] derivs.	LD50 Dermal	Rabbit	20 g/kg	-
	LD50 Oral	Rat	17100 mg/kg	-

**Conclusion/Summary** : Based on available data, the classification criteria are not met.

#### Acute toxicity estimates

Not available.

#### Irritation/Corrosion

BX Pipe lining epoxy

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## SECTION 11: Toxicological information

Product/ingredient name	Result	Species	Score	Exposure	Observation
Bis[4-(2,3-epoxypropoxy)phenyl]propane	Eyes - Severe irritant	Rabbit	-	24 hours 2 milligrams	-
	Skin - Mild irritant	Rabbit	-	500 milligrams	-
Oxirane, mono[(C12-14-alkyloxy)methyl] derivs. Formaldehyde, oligomeric reaction products with 1-chloro-2,3-epoxypropane and phenol	Skin - Moderate irritant	Rabbit	-	24 hours 500 microliters	-
	Skin - Mild irritant	Rabbit	-	24 hours 500 microliters	-

**Conclusion/Summary** : Causes skin irritation.

### Sensitisation

**Conclusion/Summary** : May cause an allergic skin reaction.

### Mutagenicity

**Conclusion/Summary** : Based on available data, the classification criteria are not met.

### Carcinogenicity

**Conclusion/Summary** : Based on available data, the classification criteria are not met.

### Reproductive toxicity

**Conclusion/Summary** : Based on available data, the classification criteria are not met.

### Teratogenicity

**Conclusion/Summary** : Based on available data, the classification criteria are not met.

### Specific target organ toxicity (single exposure)

Not available.

### Specific target organ toxicity (repeated exposure)

Not available.

### Aspiration hazard

Not available.

**Information on likely routes of exposure** : Not available.

### Potential acute health effects

**Eye contact** : Causes serious eye irritation.

**Inhalation** : No known significant effects or critical hazards.

**Skin contact** : Causes skin irritation. May cause an allergic skin reaction.

**Ingestion** : No known significant effects or critical hazards.

### Symptoms related to the physical, chemical and toxicological characteristics

**Eye contact** : Adverse symptoms may include the following:  
pain or irritation  
watering  
redness

**Inhalation** : No specific data.

**Skin contact** : Adverse symptoms may include the following:  
irritation  
redness

**Ingestion** : No specific data.

### Delayed and immediate effects as well as chronic effects from short and long-term exposure

#### Short term exposure

## SECTION 11: Toxicological information

<b>Potential immediate effects</b>	: Not available.
<b>Potential delayed effects</b>	: Not available.
<b>Long term exposure</b>	
<b>Potential immediate effects</b>	: Not available.
<b>Potential delayed effects</b>	: Not available.
<b>Potential chronic health effects</b>	
Not available.	
<b>Conclusion/Summary</b>	: Not available.
<b>General</b>	: Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels.
<b>Carcinogenicity</b>	: No known significant effects or critical hazards.
<b>Mutagenicity</b>	: No known significant effects or critical hazards.
<b>Teratogenicity</b>	: No known significant effects or critical hazards.
<b>Developmental effects</b>	: No known significant effects or critical hazards.
<b>Fertility effects</b>	: No known significant effects or critical hazards.
<b>Other information</b>	: Not available.

## SECTION 12: Ecological information

### 12.1 Toxicity

Product/ingredient name	Result	Species	Exposure
Formaldehyde, oligomeric reaction products with 1-chloro-2,3-epoxypropane and phenol	Acute EC50 >1.8 mg/l	Algae	72 hours
	Acute EC50 >1000 mg/l	Daphnia	48 hours
	Acute LC50 >1000 mg/l	Fish	96 hours

**Conclusion/Summary** : Toxic to aquatic life with long lasting effects.

### 12.2 Persistence and degradability

**Conclusion/Summary** : This product has not been tested for biodegradation.

### 12.3 Bioaccumulative potential

Product/ingredient name	LogP <sub>ow</sub>	BCF	Potential
Oxirane, mono[(C12-14-alkyloxy)methyl] derivs.	3.77	160 to 263	low

### 12.4 Mobility in soil

**Soil/water partition coefficient (K<sub>oc</sub>)** : Not available.

**Mobility** : Not available.

### 12.5 Results of PBT and vPvB assessment

**PBT** : Not applicable.

**vPvB** : Not applicable.

**12.6 Other adverse effects** : No known significant effects or critical hazards.

## SECTION 13: Disposal considerations

### 13.1 Waste treatment methods

#### Product

**Methods of disposal** : The generation of waste should be avoided or minimised wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction.

**Hazardous waste** : The classification of the product may meet the criteria for a hazardous waste.









**European waste catalogue (EWC)** : 080111\*, 200127\*

#### Packaging

**Methods of disposal** : The generation of waste should be avoided or minimised wherever possible. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible.

**Special precautions** : This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers.

## SECTION 14: Transport information

	ADR/RID	ADN	IMDG	IATA
<b>14.1 UN number</b>	UN3082	UN3082	UN3082	UN3082
<b>14.2 UN proper shipping name</b>	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (bis-[4-(2,3-epoxipropoxy)phenyl]propane, oxirane, mono[(C12-14-alkyloxy)methyl] derivs.)	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (bis-[4-(2,3-epoxipropoxy)phenyl]propane, Formaldehyde, oligomeric reaction products with 1-chloro-2,3-epoxypropane and phenol)	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Formaldehyde, oligomeric reaction products with 1-chloro-2,3-epoxypropane and phenol)	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Formaldehyde, oligomeric reaction products with 1-chloro-2,3-epoxypropane and phenol)
<b>14.3 Transport hazard class(es)</b>	9  	9  	9  	9  
<b>14.4 Packing group</b>	III	III	III	III
<b>14.5 Environmental hazards</b>	Yes.	Yes.	Yes.	Yes.
<b>Additional information</b>	This product is not regulated as a dangerous good when transported in sizes of ≤5 L or ≤5 kg, provided the packagings meet the general provisions of 4.1.1.1, 4.1.1.2 and 4.1.1.4 to 4.1.1.8.	This product is not regulated as a dangerous good when transported in sizes of ≤5 L or ≤5 kg, provided the packagings meet the general provisions of 4.1.1.1, 4.1.1.2 and 4.1.1.4 to 4.1.1.8.	This product is not regulated as a dangerous good when transported in sizes of ≤5 L or ≤5 kg, provided the packagings meet the general provisions of 4.1.1.1, 4.1.1.2 and 4.1.1.4 to 4.1.1.8.	This product is not regulated as a dangerous good when transported in sizes of ≤5 L or ≤5 kg, provided the packagings meet the general provisions of 5.0.2.4.1, 5.0.2.6.1.1 and 5.0.2.8.

## SECTION 14: Transport information

**14.6 Special precautions for user** : **Transport within user's premises:** always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

**14.7 Transport in bulk according to Annex II of Marpol and the IBC Code** : Not relevant/applicable due to nature of the product.

## SECTION 15: Regulatory information

**15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture**

**EU Regulation (EC) No. 1907/2006 (REACH)**

**Annex XIV - List of substances subject to authorisation**

**Annex XIV**

None of the components are listed.

**Substances of very high concern**

None of the components are listed.

**Annex XVII - Restrictions** :  
on the manufacture,  
placing on the market  
and use of certain  
dangerous substances,  
mixtures and articles

**Other EU regulations**

**Europe inventory** : Not determined.

**Ozone depleting substances (1005/2009/EU)**

Not listed.

**Prior Informed Consent (PIC) (649/2012/EU)**

Not listed.

**Seveso Directive**

This product is controlled under the Seveso Directive.

**Danger criteria**

Category
E2

**International regulations**

**Chemical Weapon Convention List Schedules I, II & III Chemicals**

Not listed.

**Montreal Protocol (Annexes A, B, C, E)**

Not listed.

**Stockholm Convention on Persistent Organic Pollutants**

Not listed.

**Rotterdam Convention on Prior Informed Consent (PIC)**

Not listed.

**UNECE Aarhus Protocol on POPs and Heavy Metals**

Not listed.

**15.2 Chemical safety assessment** : This product contains substances for which Chemical Safety Assessments are still required.

## SECTION 16: Other information

✔ Indicates information that has changed from previously issued version.

### Abbreviations and acronyms

: ATE = Acute Toxicity Estimate  
CLP = Classification, Labelling and Packaging Regulation [Regulation (EC) No. 1272/2008]  
DMEL = Derived Minimal Effect Level  
DNEL = Derived No Effect Level  
EUH statement = CLP-specific Hazard statement  
PBT = Persistent, Bioaccumulative and Toxic  
PNEC = Predicted No Effect Concentration  
RRN = REACH Registration Number  
vPvB = Very Persistent and Very Bioaccumulative

### Procedure used to derive the classification according to Regulation (EC) No. 1272/2008 [CLP/GHS]

Classification	Justification
Skin Irrit. 2, H315	Calculation method
Eye Irrit. 2, H319	Calculation method
Skin Sens. 1, H317	Calculation method
Aquatic Chronic 2, H411	Calculation method

### Full text of abbreviated H statements

H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H319	Causes serious eye irritation.
H411	Toxic to aquatic life with long lasting effects.

### Full text of classifications [CLP/GHS]

Aquatic Chronic 2, H411	LONG-TERM (CHRONIC) AQUATIC HAZARD - Category 2
Eye Irrit. 2, H319	SERIOUS EYE DAMAGE/EYE IRRITATION - Category 2
Skin Irrit. 2, H315	SKIN CORROSION/IRRITATION - Category 2
Skin Sens. 1, H317	SKIN SENSITISATION - Category 1

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**Date of previous issue** : No previous validation

**Version** : 1

BX Pipe lining epoxy

All variants

### Notice to reader

The information in this SDS is based on the present state of our knowledge and on current laws. The product is not to be used for purposes other than those specified under section 1 without first obtaining written handling instructions. It is always the responsibility of the user to take all necessary steps to fulfil the demands set out in the local rules and legislation. The information in this SDS is meant to be a description of the safety requirements for our product. It is not to be considered a guarantee of the product's properties.